

CASE STUDY

FIRE WATER TANK (8m) CLEANING AND INSPECTION - SONAR ONLINE

✉ sales@sonomatic.com

🌐 www.sonomatic.com



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INTRODUCTION

An 8 metre Diameter Fire WATER Tank was required to have a robotic Tank Floor Inspection conducted to extend the endorsement as the tank was due major overhaul but could not be removed from service due to operational ullage requirement. 8 months later the tank was removed from service and internally inspected.

PROCESS

The In-Service Robotic Inspection of the 8m Fire Water Tank with sludge up to 0.3m provided data that when projected forward to the time of the Out of Service UT was deemed to be incredibly accurate and comparable. A difference of 0.02 mm could be considered to be within the uncertainty of a manual UT reading and the percentages difference between the two methodologies was less than 1% using HOIS Statistical Analysis of Corrosion Data.

OUTCOME

Item	Out of Service	Robotic In-Service	DELTA
Tank Nominal	9.0 mm	9.0 mm	
Tmeasured Nov 2021		7.9 mm	
Statistical Prediction on Tmin		7.52 mm	
Corrosion Rate		0.148 mm/yr.	
Tminimum Jul 2022	7.40 mm	7.42 mm	0.02
% Loss from Nominal	17.78 %	17.54 %	0.24